

LOUVRED PERGOLA INSTALLATION GUIDE

ISSUE 1



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BE SAFE WHEN WORKING AT HEIGHT

Ensure you conform to the latest Work at Height Regulations. For more details, visit:
www.hse.gov.uk/work-at-height

If in doubt at any stage

Please contact our Technical Support
for additional support or advice.



0800 988 3047

INTRODUCTION

Congratulations on the purchase of your Deeplas pergola!

Before you can start enjoying your pergola it must be assembled properly. This manual provides clear instructions for all the steps you must complete for correct assembly of your Deeplas pergola. We recommend that you take the time to read the entire manual before you begin the assembly.

Check whether you have received all the necessary parts before you begin assembly. For your safety, follow all the applicable instructions. This also guarantees the safety of the installed roof. If you should have any questions, please feel free to contact your Deeplas partner.

This manual should be kept in a safe, dry and shady place. In the event of damage or loss, the user must request a new copy of the manual from the dealer.

SAFETY PRECAUTIONS AND WARNINGS

Important:

Please read the safety precautions and warnings before assembling the pergola.

- ▶ During assembly, carefully follow the instructions and guidelines as described in this manual. Never change the order of the steps to be performed. If any aspect of the assembly procedure is unclear, please contact your Deeplas partner. We reserve the right to make technical changes without written notice.
- ▶ We normally recommend that the pergola must be assembled by at least two people (qualified technicians/ authorized installers) working together.
- ▶ Check the delivery immediately upon receipt. In the event of damage or an incomplete delivery please contact your partner immediately.
- ▶ The materials must be stored in a dry, ventilated area, not exposed to direct sunlight.
- ▶ Open the packaging carefully. Make sure that you do not damage the product.
- ▶ To prevent damage to your pergola, place the parts on a smooth, clean surface. Place the profiles on a flat surface, protected from sun and rain.
- ▶ Adding or removing parts, the use or installation of materials other than described in this manual, may adversely affect the safety of the pergola and is therefore strongly discouraged!
- ▶ Pay attention and be aware of moving parts. Make sure that all power supply is cut off during the assembly.
- ▶ Cordon off the assembly location so that others are kept at a distance.
- ▶ Always wear the correct protective clothing (work gloves, dust mask, safety glasses, shoes with non-slip soles, etc.) during installation or servicing.
- ▶ Mount the system against a firm, flat wall and on a flat and stable foundation. Ensure that the wall and the ground are clean and dry.
- ▶ **Never** step or walk on the panel system.
- ▶ You must maintain and clean your pergola at least once a year. During this yearly maintenance make sure all fasteners are properly tightened.
- ▶ Dispose the product in accordance with local laws and regulations.
- ▶ It is forbidden to tamper with the bioclimatic pergola system.
- ▶ When safety regulations and instructions are not followed correctly, Deeplas will not accept responsibility for damage(s) and injuries.

PRODUCT DESCRIPTION

The Pinela roof is a bioclimatic pergola system which is a rotatable panel system. The Pinela panels can rotate 120°. Also it protects from sun, rain and limited snow loads. The panels are connected to a linear actuator and are operated with the remote control by the motor.

The Pinela is available in the following dimensions;

Width	3000	3500		
Projection (mm)	3011	3539*	4067	4947

*only by 3500 mm width!

Note: All pillars have a length/height of 350cm and don't have a foot base / base plate.

When assembled as a freestanding pergola with additional mounting bracket, the maximum gutter height is 250cm. The extra length of the pillar is to prevent collapsing.

Optional additions:

- ▶ Perimeter lighting system
- ▶ Mounting bracket for pillar

Wind resistance

No. panels:	Projection (cm)	Projection (cm)	Width (cm)	
	Freestanding	(Wall installation)	300	350
16	301.1	303.9	7	7
19	353.9	356.7	7	7
22	406.7	409.5	7	7
17	494.7	497.5	7	7

- ▶ The values given are according to the Beaufort scale (7 Beaufort = 13.9 – 17.1 m/s ≤ 0.18 kN/m²).
- ▶ Calculated for the Pinela with a front height of 250 cm according to Eurocode EN 1991-1-4 Terrain Category 4.

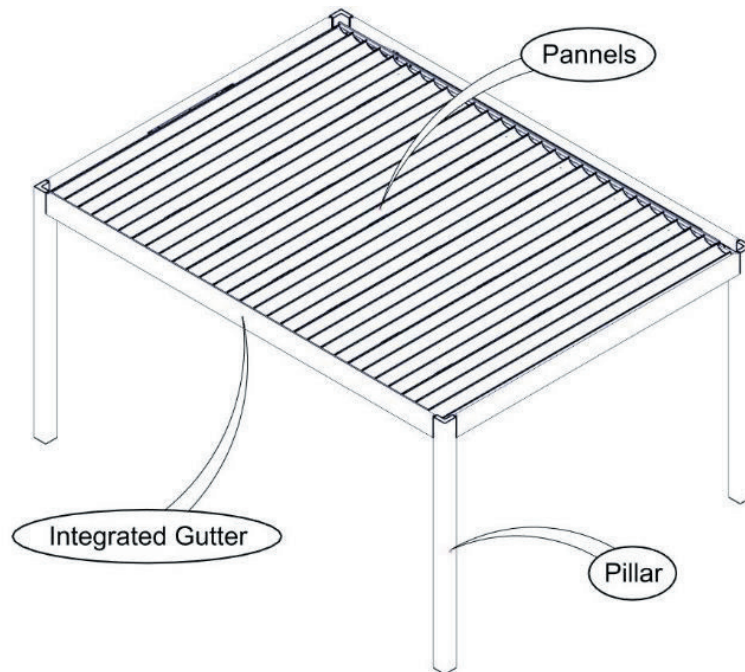
Snow load (kg/m²):

No. panels:	Projection (cm)	Projection (cm)	Width (cm)	
	Freestanding	(Wall installation)	300	350
16	301.1	303.9	125.3	119.0
19	353.9	356.7	103.3	98.0
22	406.7	409.5	81.4	77.0
17	494.7	497.5	44.8	42.0

4. PARTS OVERVIEW

TERMINOLOGY

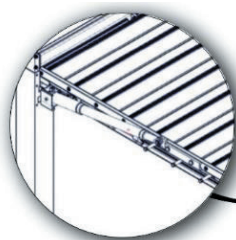
4.1



Linear Actuator

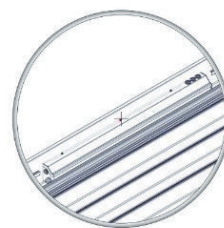
Linear Actuator provides the movement of the bioclimatic pergola panels. The linear actuator is located on the lateral Integrated gutter. The linear actuator has to be adjust to exact movement. This must be done during installation.

The linear actuators works with 24V power. The control box provides power for the linear actuator. The control box works with 230V. The control box is located on rear Integrated gutter. (see below)



Linear Actuator*

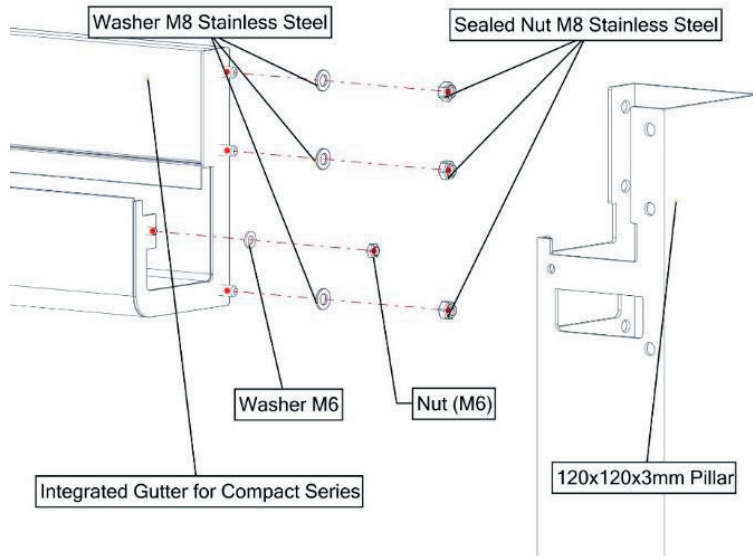
*Only one actuator



Control Box

HARDWARE DETAILS

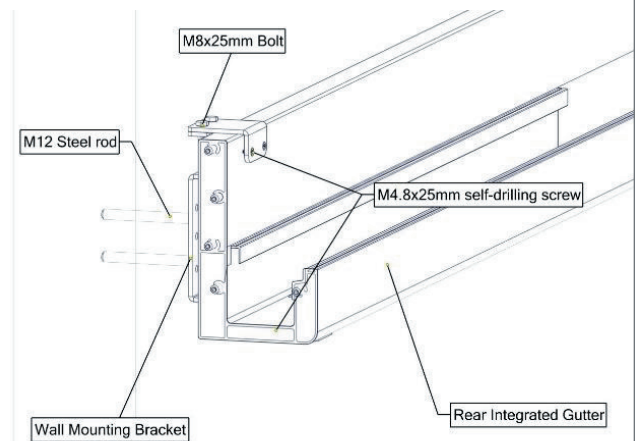
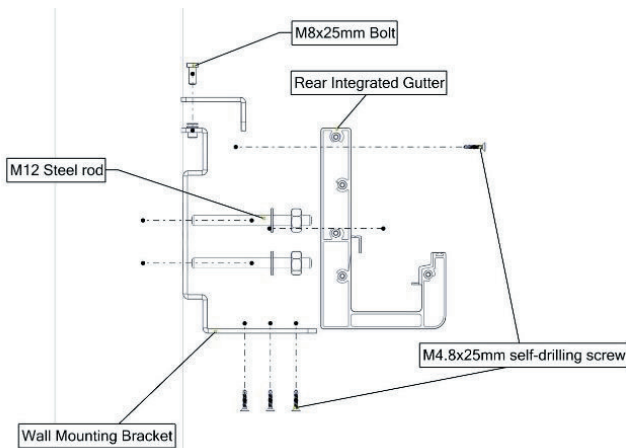
4.2



Freestanding model:

Integrated gutter – Pillar connection:

- a. M8 nut stainless steel
- b. Washer for M8x60
- c. M6 nut stainless steel
- d. Washer for M6x45

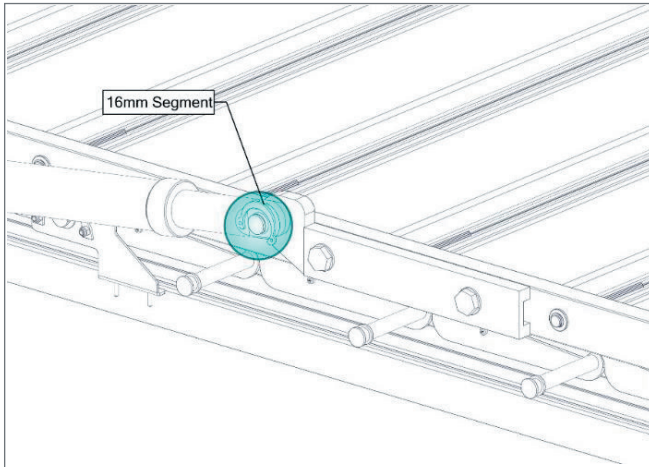


Wall installation

Wall bracket – Integrated Gutter connection:

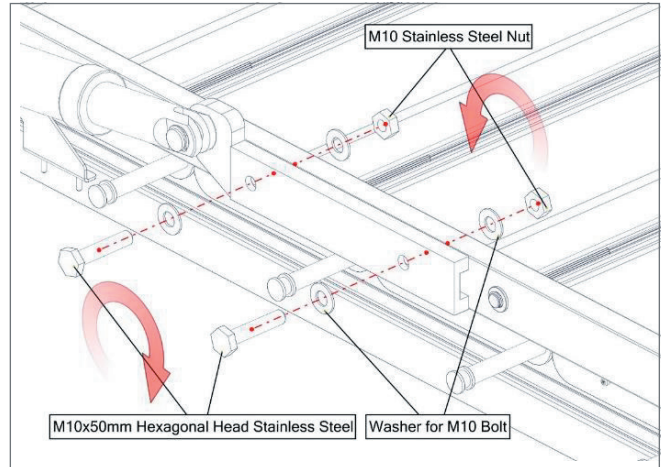
Note: Wall mounting hardware not included. Choose the correct hardware for your installation situation

- a. M8x25mm bolt
- b. M4.8x25mm self-drilling screw



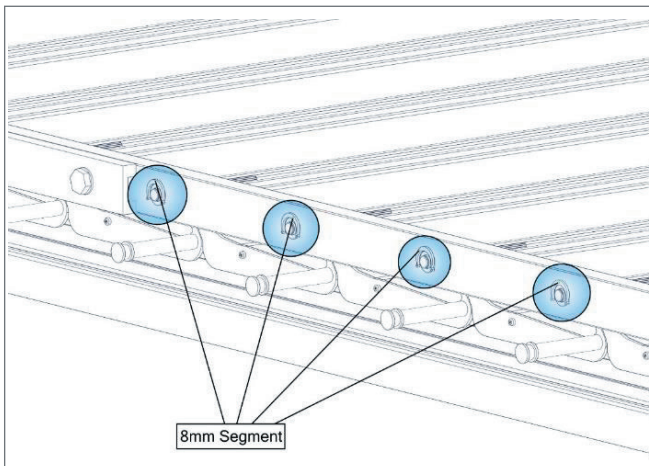
Linear Actuator – Linear Actuator Connector:

- a. 16mm Segment



Linear Actuator Connector– 40x20mm Profile connection:

- a. M10x50 hexagonal bolt stainless steel
- b. M10 washer stainless steel
- c. M10 nut stainless steel

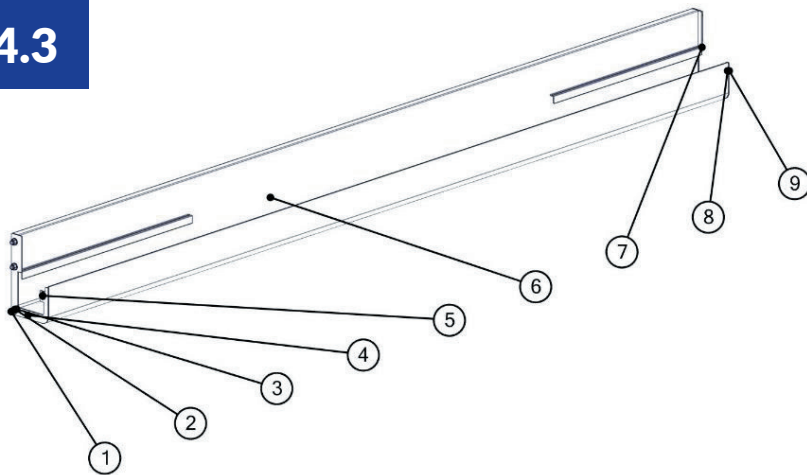


40x20mm Profile – Panel Connection:

- a. 8mm Segment

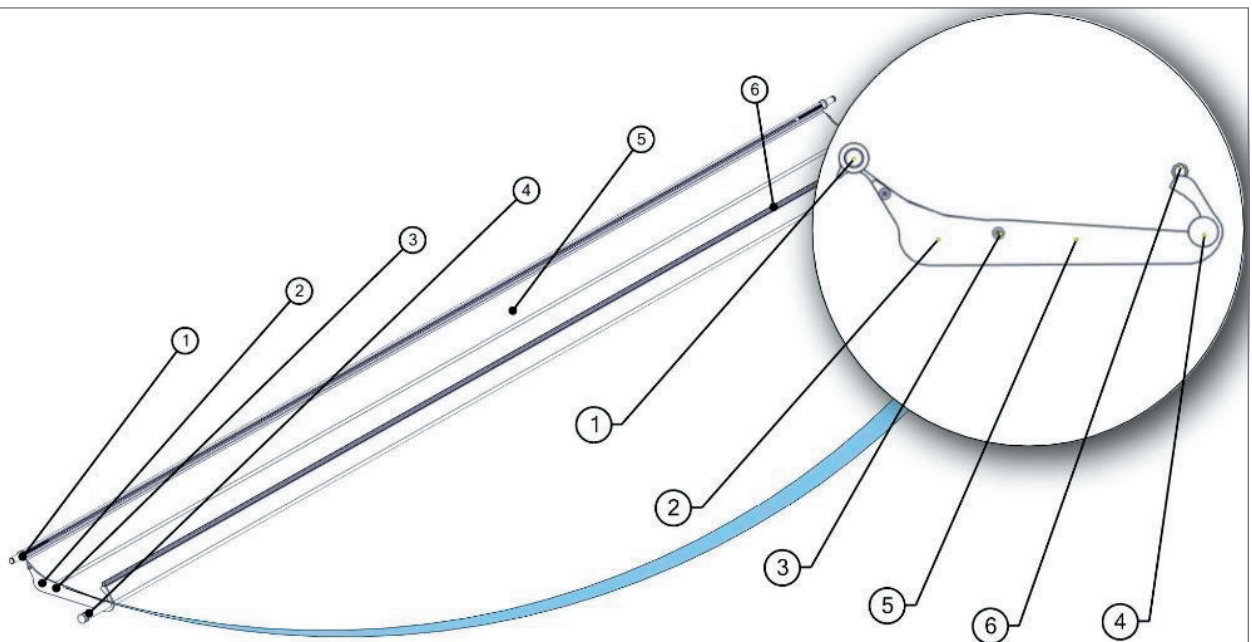
EXPLODED VIEW

4.3



Exploded view integrated Gutter

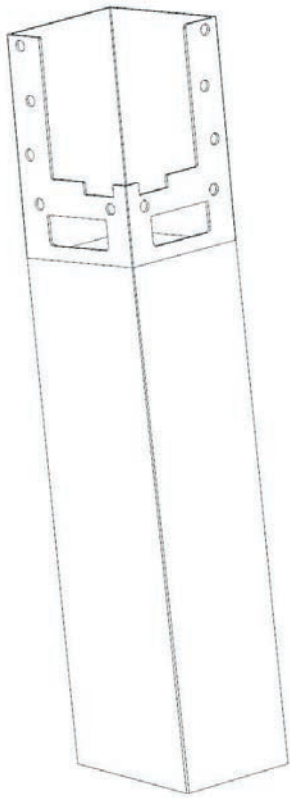
BOM ID	Description	Qty
1	M8x60 stay bolt	6
2	Sealed Nut M8 stainless steel	6
3	Washer M8 stainless steel	6
4	Insulation cover - right	1
5	Washer M6	2
6	Integrated gutter for Pinela	1
7	Insulation cover - left	1
8	M6x40 stay bolt	2
9	Nut (M6)	2



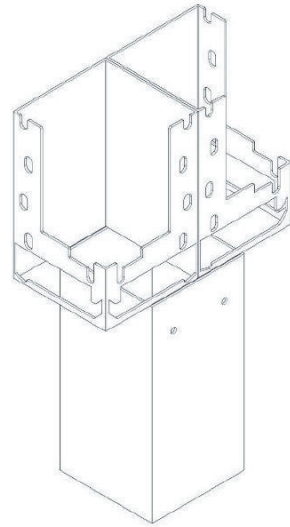
BOM ID	Description	Qty
1	Power pin	2
2	Side cover cap	2
3	Side cover cap screw	4

BOM ID	Description	Qty
4	Fixed pin	2
5	Panel profile for Pinela	1
6	Top Gasket	1

Exploded view panels



Exploded view pillar



Two module connector

4.4

DELIVERY INSPECTION

Note: Always carefully check the delivered items against the accompanying delivery note to ensure that the quantity and quality are correct. Any visible defects must be reported in writing within 7 days of delivery.

Note:

- ▶ Boxes with red label: Electronic parts like Control Unit Box, Remote Controls.
- ▶ Boxes with blue label: Metal parts like U Brackets, Mounting brackets, Pillar caps.

5. PREPARATION FOR ASSEMBLY

5.1 CONDITIONS FOR ASSEMBLY

Ground & façade

- ▶ A good flat stable surface is required for construction of the pergola.
- ▶ The location where the system will be placed must be construction-ready and free of obstacles (garden furniture, flower boxes, etc.) so installers can perform their work without hindrance.
- ▶ Any obstacles, including utility lines (such as power cables, etc.), roots and debris, must have been removed from the ground.
- ▶ The façade must be free of sun shades, etc.
- ▶ The area where the wall profile will be placed must be firm, even and flat.

Attachments at walls

- ▶ Due to expansion of the materials, the pergola may not be placed tightly between two walls; there must be a gap of 1.5 mm per metre of width of the pergola.

Rubber seals

- ▶ A Deeplas pergola is standard equipped with pre-assembled rubber seals.
- ▶ If the rubber seals are deformed, they can be straightened with a little heat, from a hot air heater or hair dryer for example.

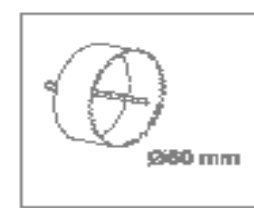
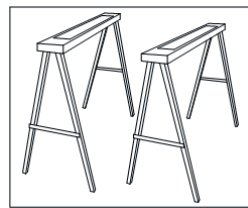
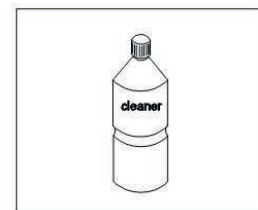
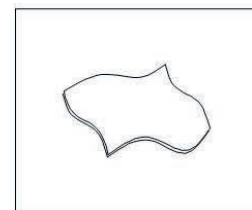
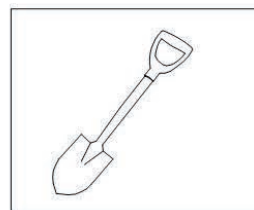
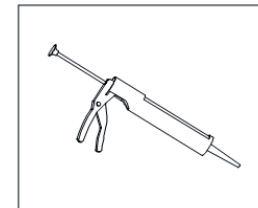
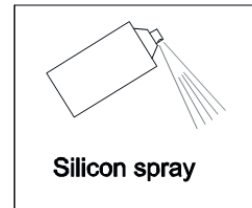
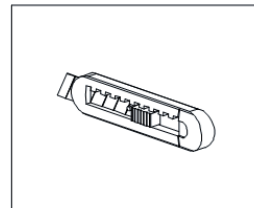
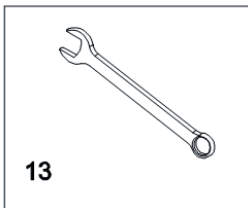
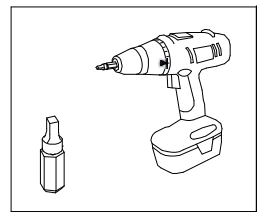
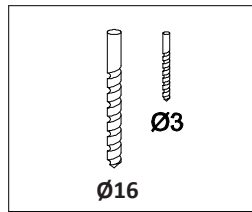
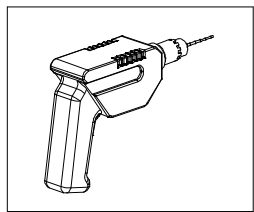
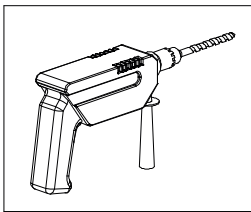
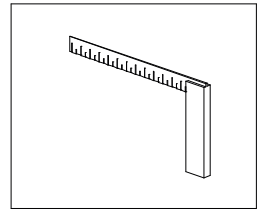
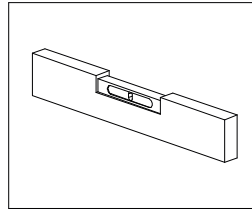
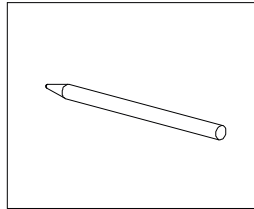
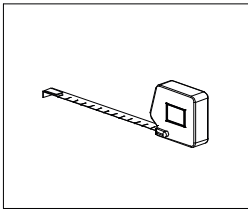
Remove protective film

- ▶ It is recommended that the protective film be removed from the aluminium parts at the last possible moment, to prevent damage. When mounting the different parts, however, the edges of the protective film must be pulled back a few centimetres towards the middle of the sheet so the film does not get stuck in the profiles; otherwise it will be difficult to remove later.

Warranty is void if the Pinela Deluxe pergola is not assembled and installed in accordance with the instructions.

5.2 INSPECTION OF TOOLS AND ACCESSORIES

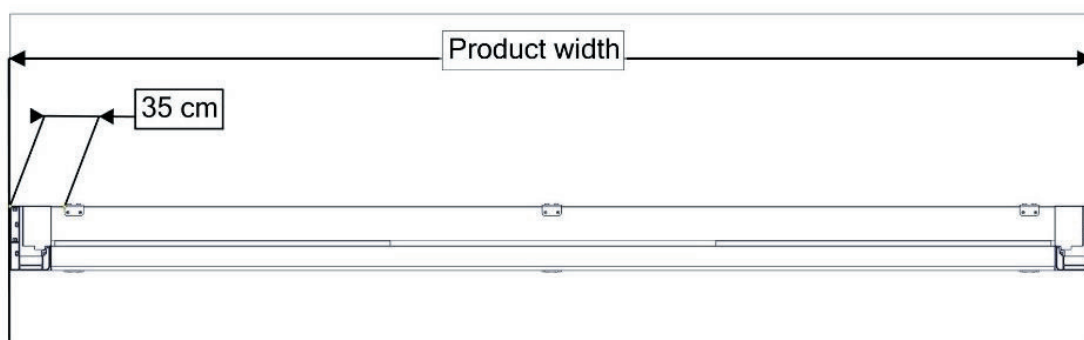
5.2



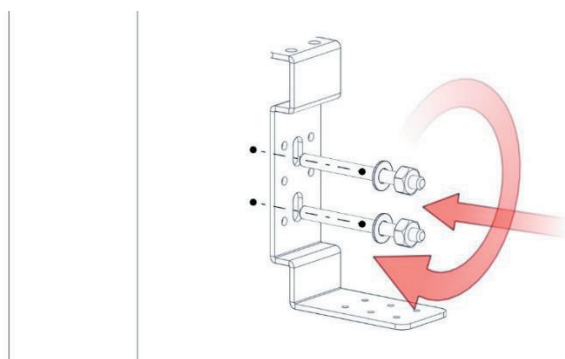
6. ASSEMBLY

6.1 MOUNTING THE WALL PROFILE (IN CASE OF WALL INSTALLATION)

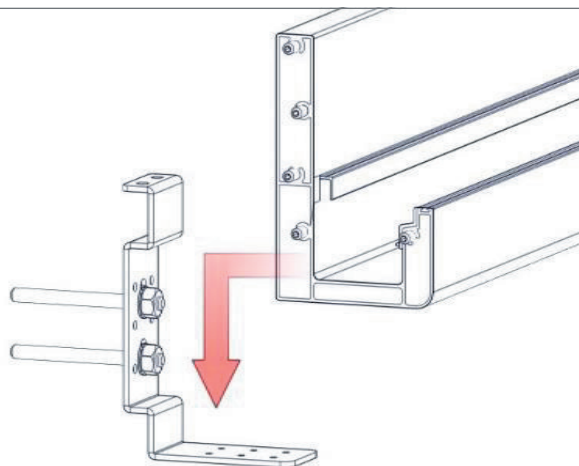
6.1



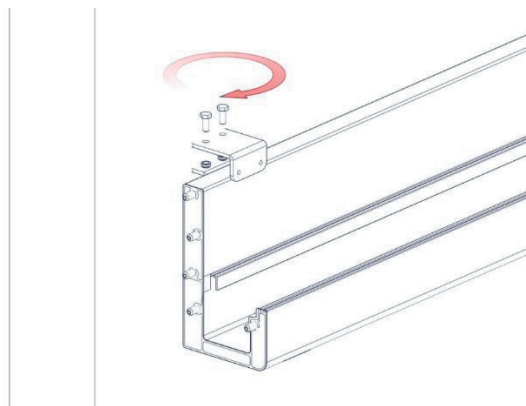
1. Define the wall mounting bracket position on the wall.



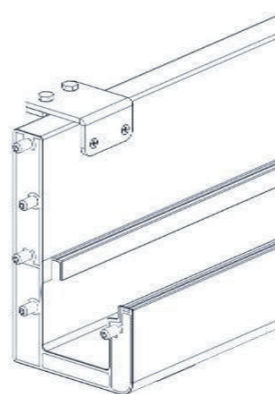
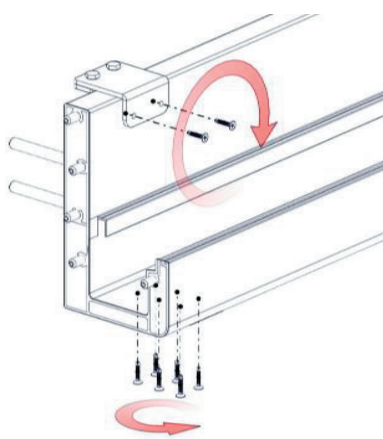
2. Fasten the brackets to the wall. Use the correct hardware for your situation. We suggest a minimum size of M12.



3. Place the integrated gutter on the wall mounting bracket.



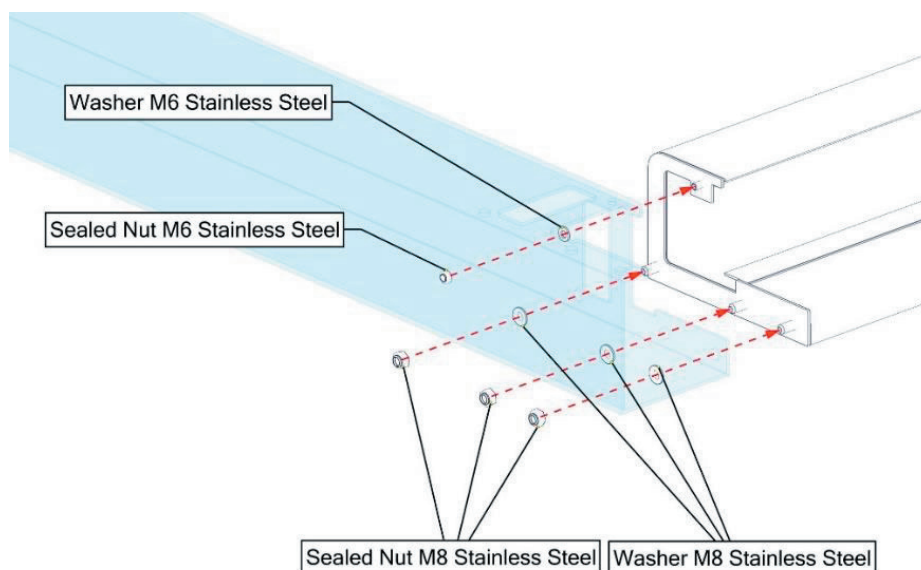
4. Fasten the wall mounting bracket cover on top and tighten it with a M8x25mm bolt.



5. Fix the self-drilling screws to the integrated gutter and wall mounting bracket.

6.2 PILLAR AND INTEGRATED GUTTER CONNECTION

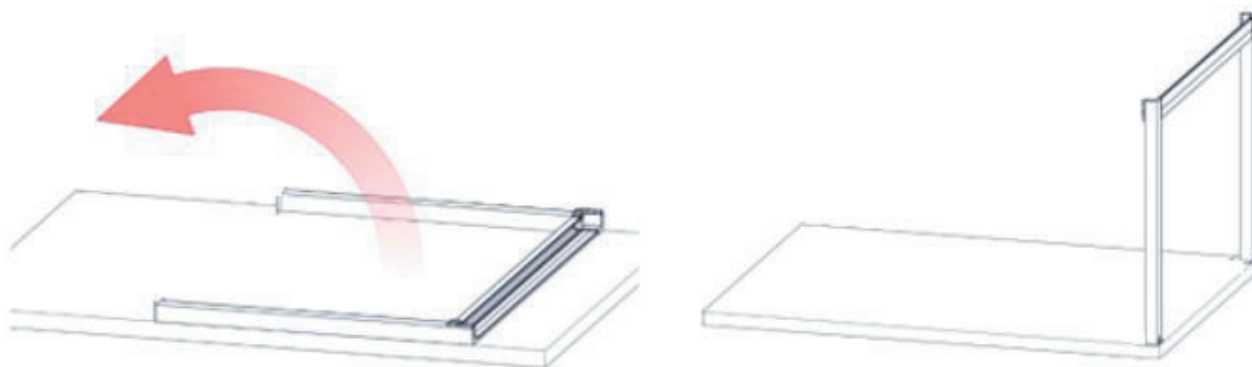
6.2

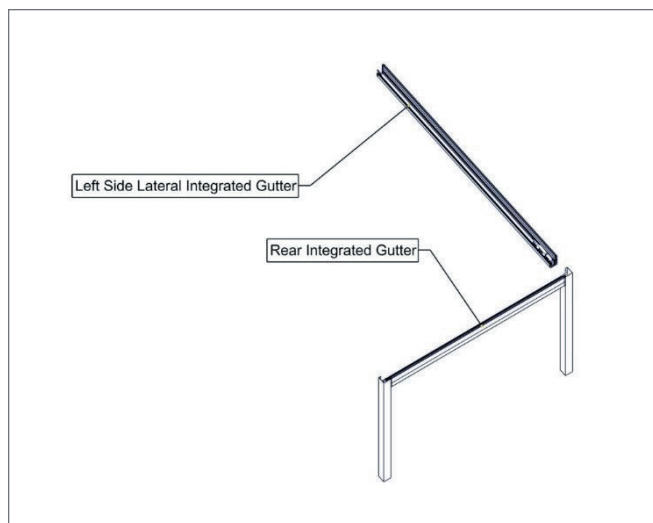


1. Fix the aluminium pillar on both sides of the rear integrated gutter with a M8 and M6 sealed nut (check above image).

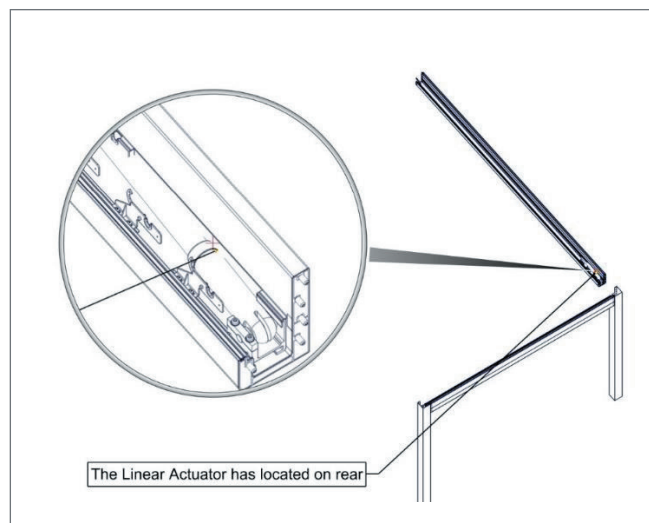
Note:

- ▶ Lift up the rear frame.
- ▶ Don't work alone. You may need an extra hand.
- ▶ Rear frame should be lifted up and fixed to the ground.

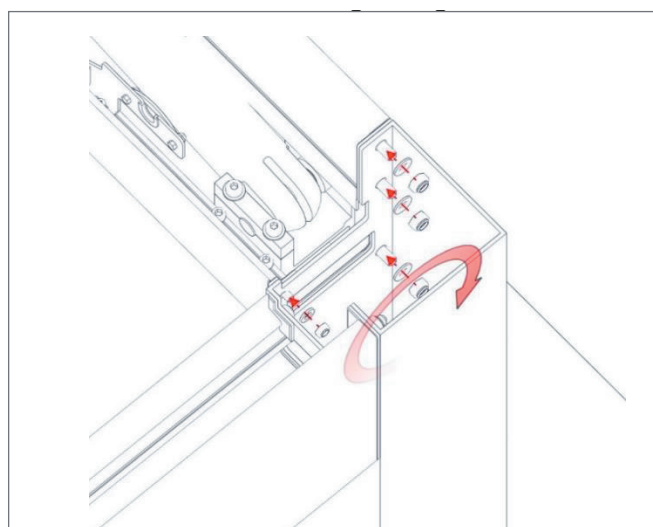




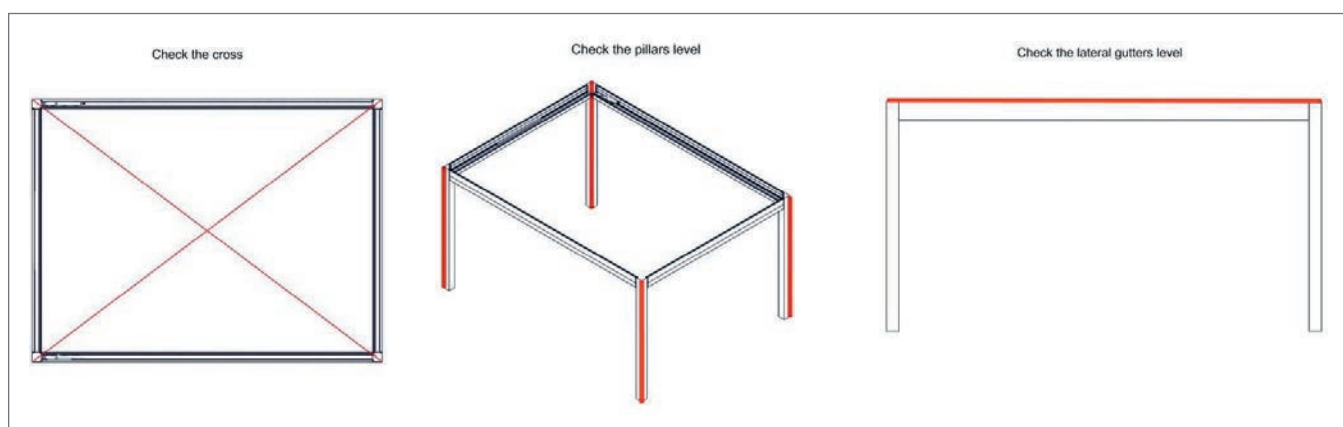
2. Connect the rear integrated gutter and lateral integrated gutter into the position as shown in above image.



3. The linear actuator should be placed on the back side of the lateral integrated gutter which (check above image).



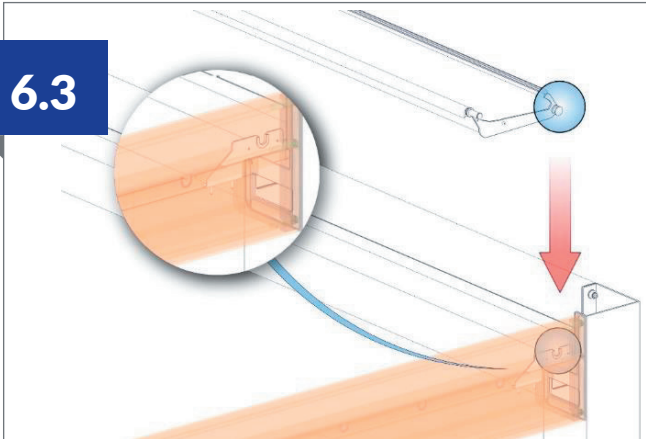
4. Fix the lateral side integrated gutter to the rear integrated gutter with M8 and M6 Sealed Nuts.



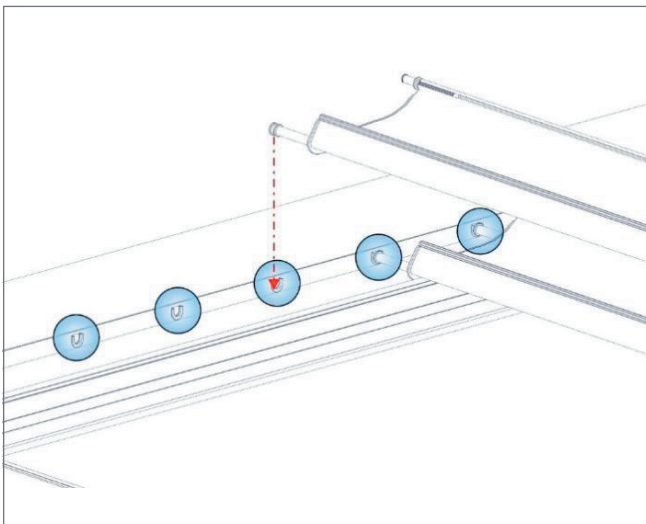
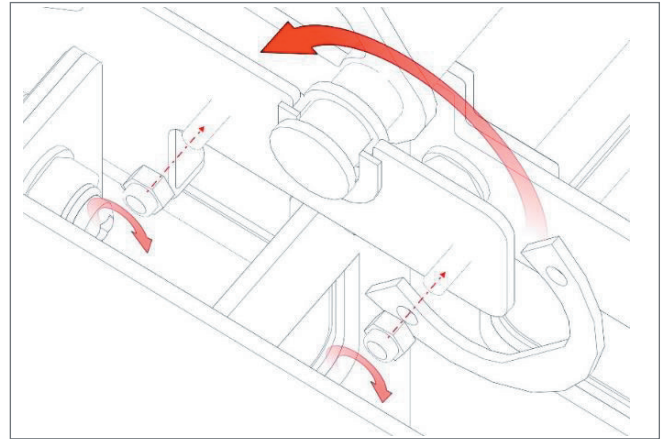
5. Check if the structure is level on all sides.

6.3 PANEL INSTALLATION

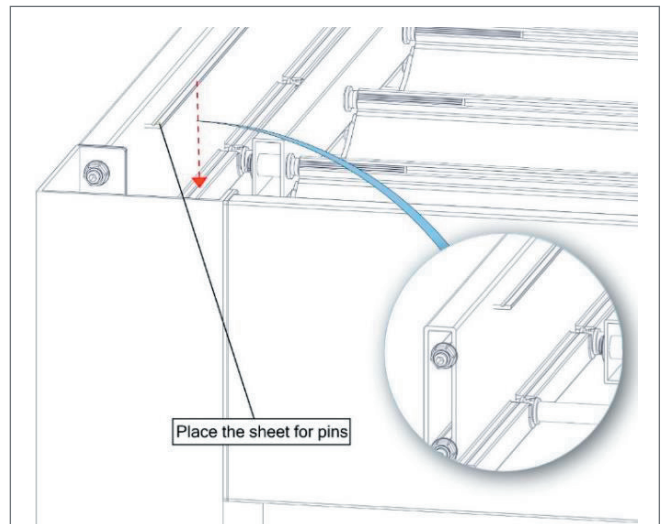
6.3



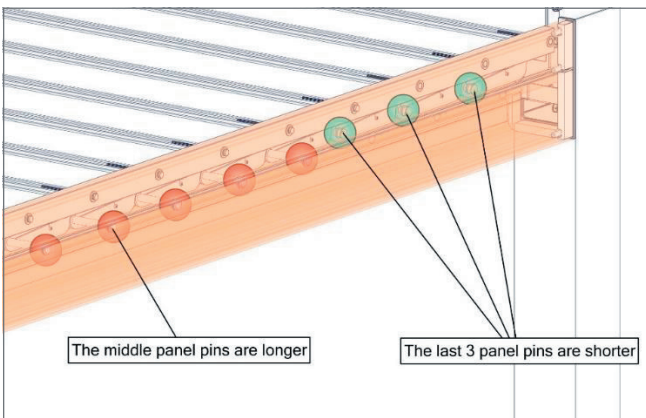
1. When you start placing the panels, always start with the first front panel. This first panel has a gasket for perfect insulation and has a clamp. The first panel should connect to the clamp. The clamp is already installed to the lateral side integrated gutter.



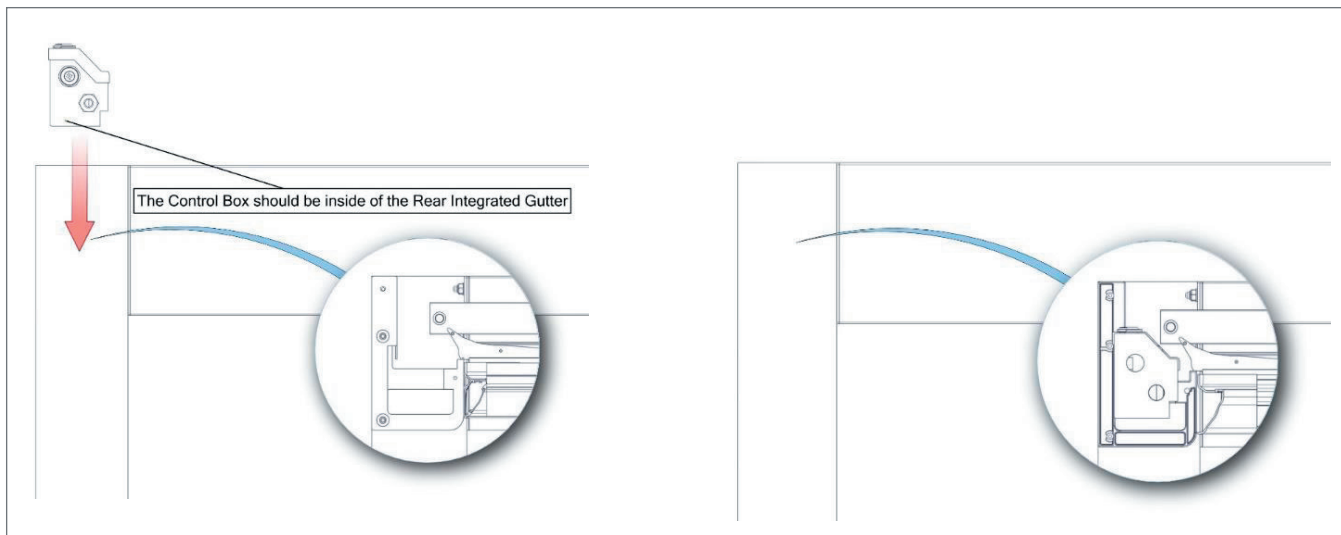
2. Place the middle panels in to the integrated lateral side gutter which is shown in the figure above.



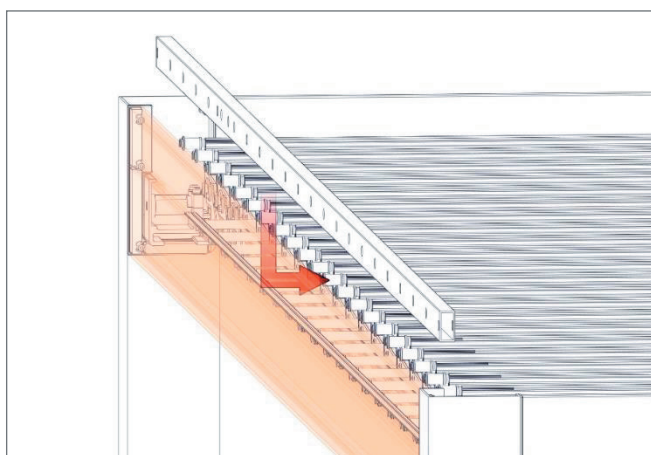
3. To secure the panels in place install the 1.5x1.5mm sheet (strip profile).



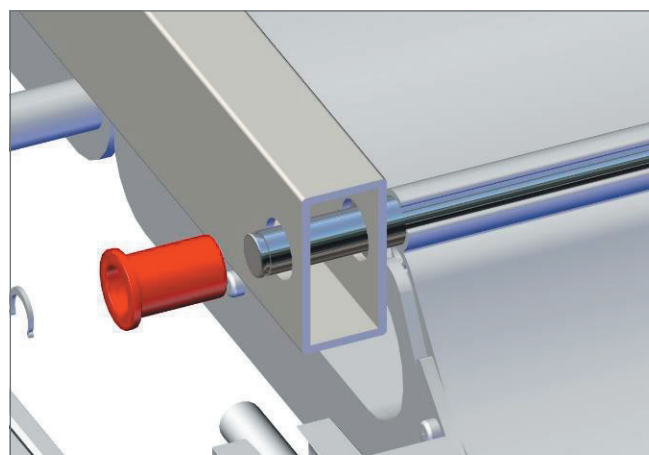
4. The pins of the last 3 panel are shorter than the pins of the middle panels. This is to prevent the pins from hitting the linear actuator.



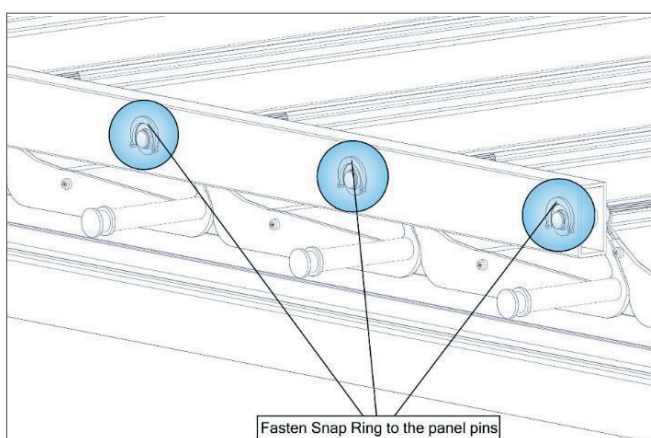
5. The control box should be placed in the rear integrated gutter.



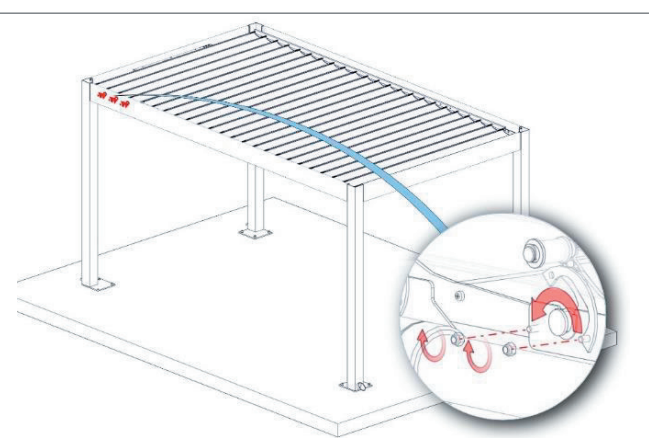
6. The aluminium profile (20x40mm) must be connect to the panels. This profile allows movement of the actuator to the panels.

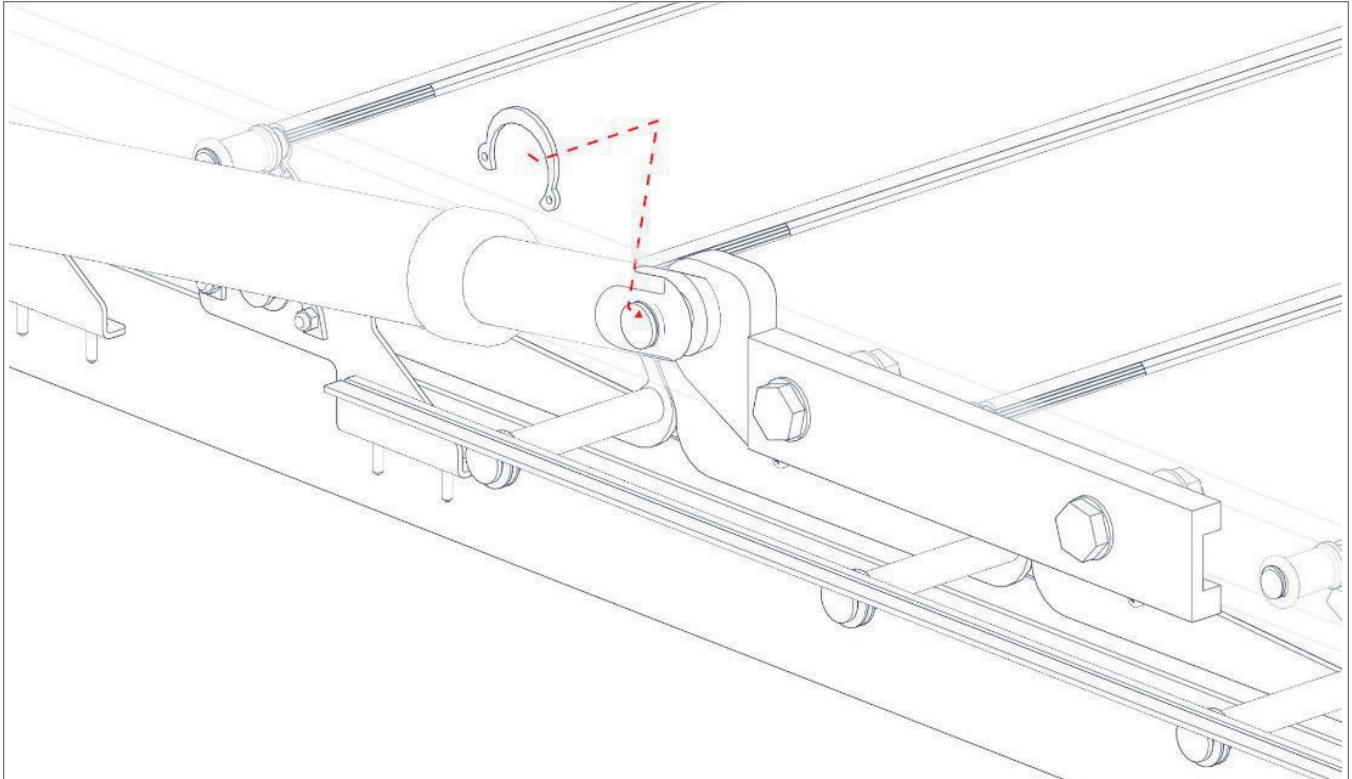


7. The housing of the panel pin should be from outside in as in image above.



8. In order to secure the 40x20mm aluminium profile. install the snap ring. The snap ring has to be placed on the groove of the panel pin. Place and fasten the clamp for the last 3 panels.



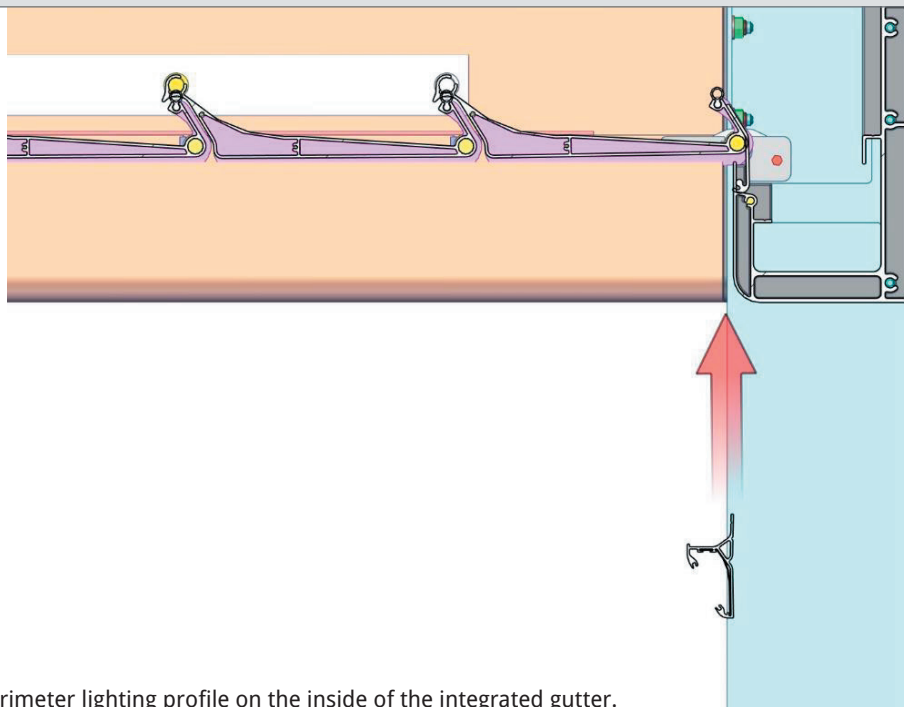


9. Secure the actuator to the 40x20mm aluminium profile with the snap ring.

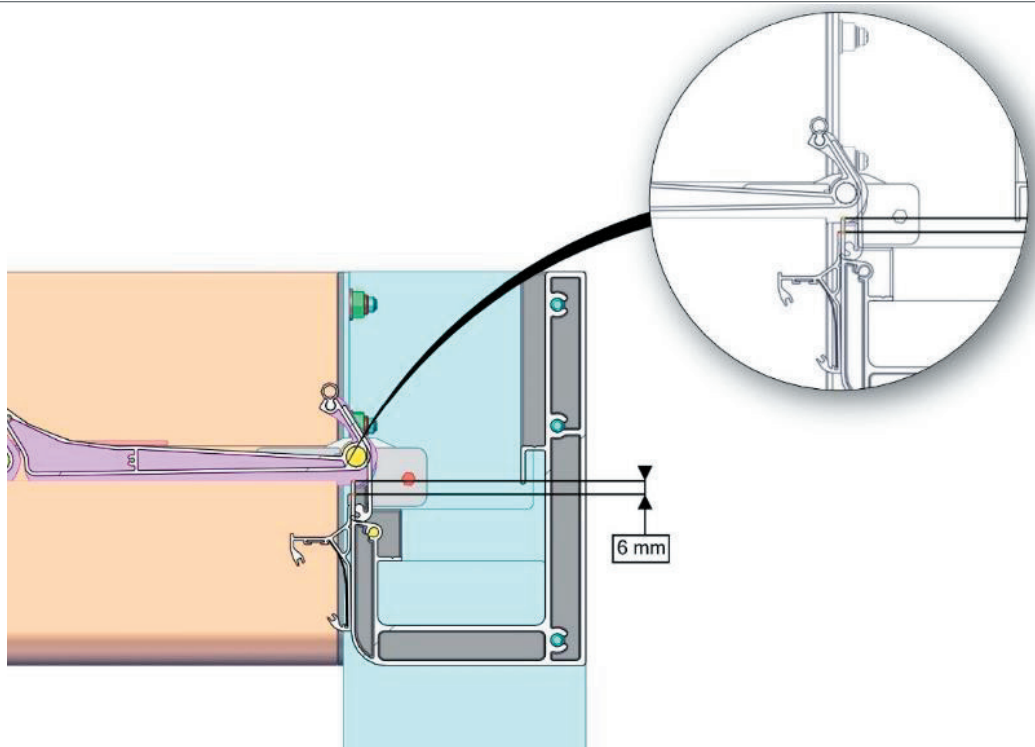
OPTION

6.4 PERIMETER LIGHTING INSTALLATION

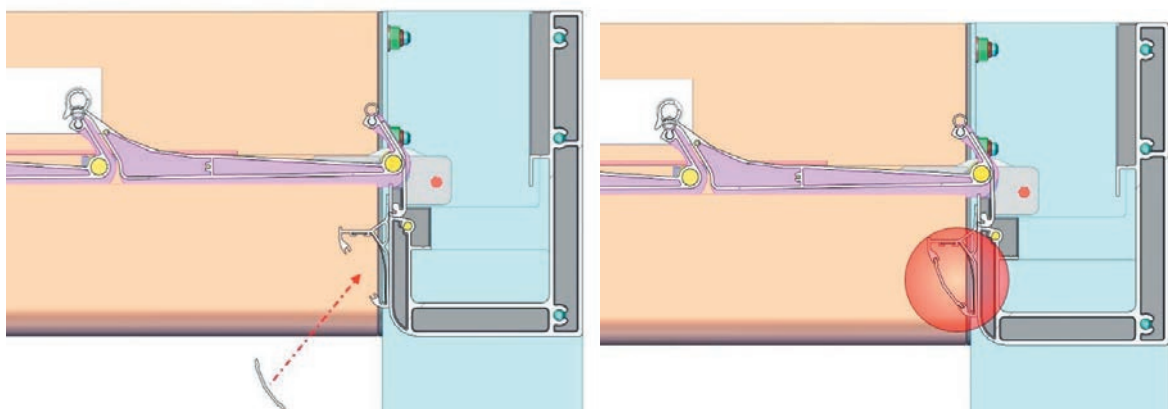
6.4



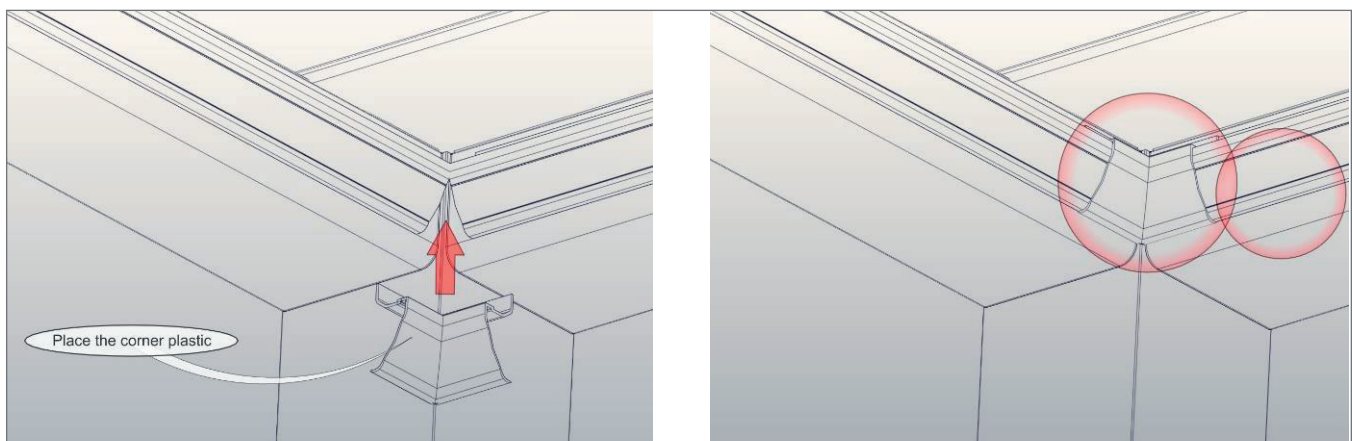
1. Place the perimeter lighting profile on the inside of the integrated gutter.



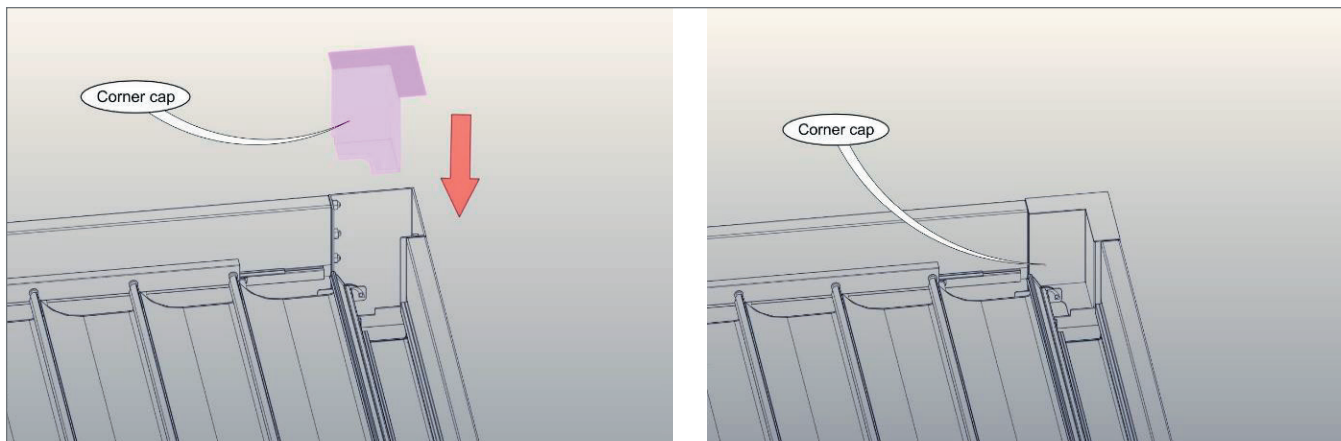
2. The perimeter lighting profile should be installed 6mm down from the top of the integrated gutter.



3. Place the perimeter lighting profile cap to the housing on the perimeter lighting profile.



4. Place the corner piece between the perimeter lighting profile in the corners.

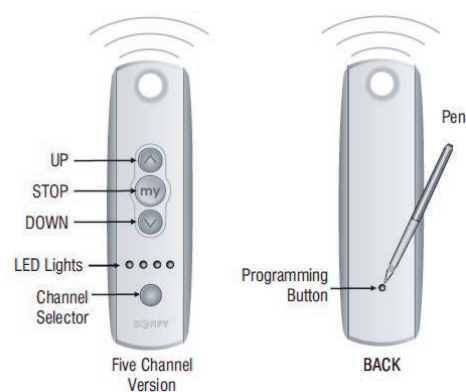


5. Install the corner cap on top of the integrated gutter's joint point.

7. PROGRAMMING INSTRUCTIONS

7.1 REMOTE CONTROL

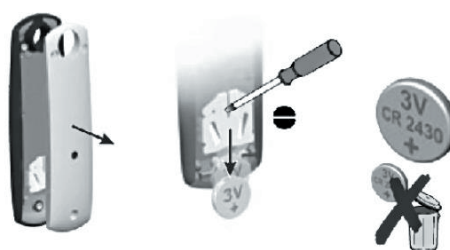
The Pinela Deluxe is equipped with an integrated tubular motor operated by remote control. For opening, closing or stopping the panels you can use the respective buttons of the remote control (see image right).



Remote control details

Channels	5
Battery type	2430 Lithium
Battery voltage	3V
Thickness	22mm
Width	49mm
Height	145mm
Colour	White
Radio frequency:	433,42 MHz
Radio Range	20m through walls
Protection index	IP30
Details:	Shockproof / For indoor use

Replacing the battery



Using a small screwdriver loosen the screws on the reverse side of the remote control and remove the back cover.

Replace the battery with one 2430 Lithium 3V Battery.

7.2 PROGRAMMING

The installation and initial setup procedures are the responsibility of a specialized technician.

When the Pinela is installed, check the connection of the drive system with its control box - actuator and also actuator to the 40x20mm aluminium profile.

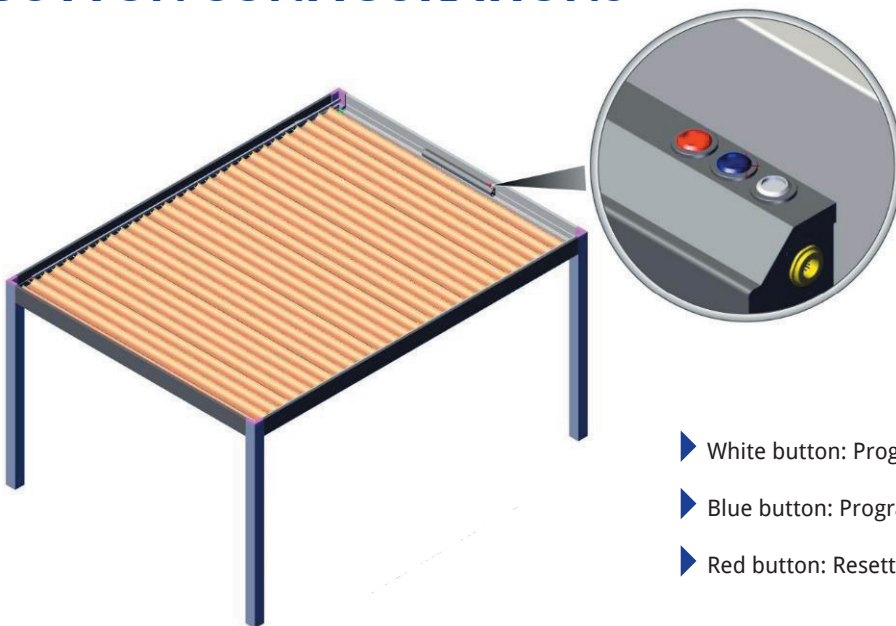
Power Supply (230 V AC / 50~60 Hz)

- ▶ All wiring must conform to local electrical code.
- ▶ The control unit boxes can be wired in PARALLEL.
- ▶ There should be a way to disconnect the power at each motor independently.
- ▶ Only the control unit box needs to be powered. The receiver is completely housed inside of the control unit box.
- ▶ Deeplas reserves the right to void the motor warranty if wiring recommendations are not followed.
- ▶ The control box only works with 230 V AC / 50~60 Hz.

INSTALLATION REQUIREMENTS

- ▶ If the installation is with more than one RTS system, make sure only one RTS system is powered on during programming. All other RTS systems must be disconnected. This will avoid interferences during the initial programming of each motor.
- ▶ Use only SOMFY RTS radio controls. The receiver (433,42 MHz) must be programmed with the transmitters.

BUTTON CONFIGURATIONS



- ▶ White button: Programming of actuators/panels
- ▶ Blue button: Programming of lights.
- ▶ Red button: Resetting of units

Note:

Lighting is optional for the Pinela.

PROGRAMMING OF ACTUATORS / PANELS

- ▶ **Step 1:** The actuator has to be connected directly to electric power unit (230VAC/50~60 Hz). Notice that the control unit box will not respond to any transmitter until a transmitter is assigned to communicate with the control unit box receiver
- ▶ **Step 2:** Choose the channel on your transmitter that you want to set for the actuators /panels.
- ▶ **Step 3:** Press the white button until the motor will jog briefly once.
- ▶ **Step 4:** Press and hold the programming button of the transmitter. until the actuators /panels will jog again.



The actuators / panels have been stored to the desired channel on your transmitter.

Deleting of Actuators / Panels

Keep the red button pressed until the actuators / panels jog two times. (All stored remotes will be deleted). The actuators / panels has deleted on your transmitter.

OPTION

Programming of LED perimeter lighting

- ▶ **Step 1:** Choose the channel on your transmitter that you want to set for the lights (LED Perimeter)
- ▶ **Step 2:** Press the blue button once.
- ▶ **Step 3:** Press and hold the UP and DOWN button on your transmitter until the lights will jog.
- ▶ **Step 4:** Press and hold the programming button of the transmitter. until the lights jog again.



The lights have been stored to desired channel on your transmitter.

Deleting of the LED perimeter lighting

- ▶ **Step 1:** Turn off the power for 2 sec.
- ▶ **Step 2:** Turn on the power for 10 sec.
- ▶ **Step 3:** Turn off the power for 2 sec.
- ▶ **Step 4:** Turn on the power. after that. the lights will go on
- ▶ **Step 5:** Press the programming button on your transmitter.



The lights have been deleted from your transmitter.

8. FAQ

FAQ	Reason	How to resolve?
The product motor would not start	The motor is not powered.	Check if there is power to the unit control box.
	The motor has no regular current.	Disconnect the power and wait for 15 minutes then try to start again.
Lights are not on	Not all lights are on	Check if the product is powered. The power must be disconnected and connected again.
The remote controller does not work	It does not control the product. Lights are not on.	The battery should be replaced.
There is a leak in the pergola	There is a leak in the pergola installation	Make sure that areas of the system water tightness gaskets are clean (leaves. branches. etc.)

9. MAINTENANCE

We recommend that you maintain and clean your pergola at least once a year.

Check whether the screw connections are tight. If not, tighten them firmly.

The aluminium profiles that are dirty can be cleaned with lukewarm water and a cleaning product.

- ▶ Use a soft brush or sponge.
- ▶ Never use abrasives, aggressive solvents or a pressure washer.
- ▶ Wet first and rinse off with lots of water, and then wipe with a soft cloth.

10. DISPOSAL OF WASTE

Dispose of the product according to local laws and regulations.

11. GUARANTEE

For a copy of the Deeplas product guarantee certificate please visit the following web page:
<https://www.eurocell.co.uk/technical-support/guarantee-certificates/conservatory-certificates>



please advise re web address
and QR code

Please review the respective articles indicated under the main titles include in the manual for the details of aforementioned special cases. All manufacturing defects are under scope of warranty within the following periods.

Paint (Aluminium Standard Parts)	5 Years*
Motor	5 Years
Motor Parts	2 Years
Electronic Remote Controller and Receivers	2 Years
Electronic Cards, Circuits, Boards	2 Years
LED Lights	2 Years
Plastic Parts	2 Years
Paint (Steel Components Special Parts)	1 Years

* The paint warranty is 2 years under ambient conditions at places that have moisture spray with salty and chemical steam (port, coastline, swimming pool, etc.).

12. CONTACT

IMPORTANT: Your Deeplas representative is your first point of contact for questions and comments.

FULL PRODUCT RANGE



DEEPLAS ROOFLINE



**COASTLINE LIGHTWEIGHT
COMPOSITE CLADDING**



**EQUINOX TILED
ROOF SYSTEM**



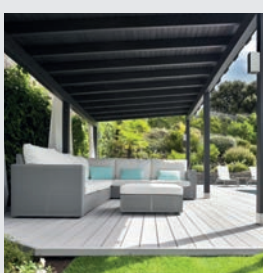
SKYPOD LANTERN ROOFS



**TWINSON PREMIUM
CLADDING**



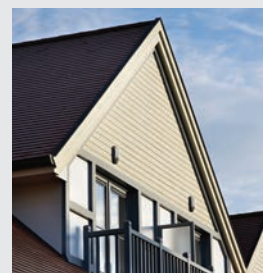
**INTERNAL WALL
& CEILING PANELS**



TWINSON DECKING



**ROOMLINE PVC-U
SKIRTING**



**DEEPLAS EMBOSSED
CLADDING**



**SLATESKIN GRP
SHEET TILE SYSTEM**



**DEEPLAS WINDOW
BOARDS**



RAINWATER



SHOWER PANELS



GARDEN ROOMS

Customer service

If you need any assistance, please call the Customer Services team on **0800 988 7307** or visit **deeplas.co.uk**