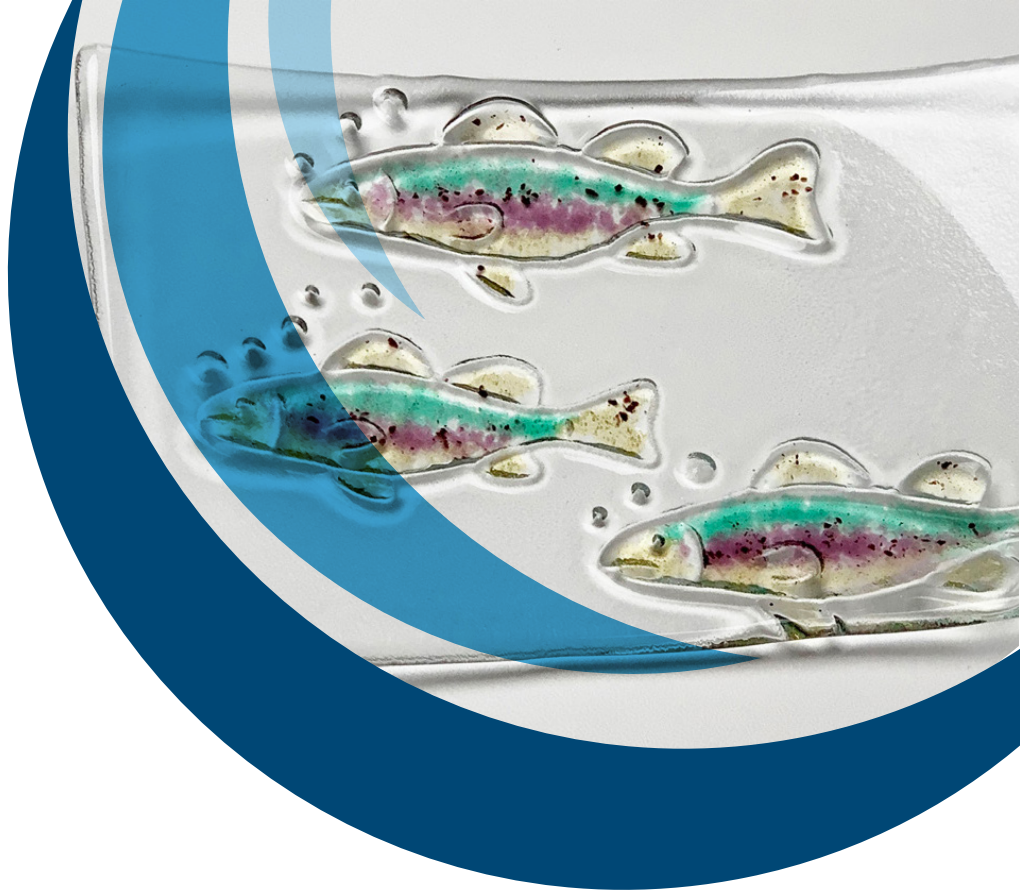




Creative Paradise Inc.



Make your own little fishy soap dish

Make yourself a little fishy fused glass soap dish using the Fish Soap Dish Texture Mould.

The following instructions enable you to make a feather pendant using the Extra Large Dragonfly Casting Mould (CPGM217).

You will need to following to create this project:

- Creative Paradise, Inc. mould CPGM217
- ZYP
- Pipette
- 5.75" x 3.5" clear 3mm sheet glass
- COE 96 Frits: F2 Fine



Ensure your mould is well primed before use

By using a primer this will prevent the glass sticking to the mould and potentially damaging the mould and the glass, make sure you use a small brush for detailed areas and dry thoroughly.

Creative Paradise highly recommend using ZYP a Boron Nitride spray due to the high temperatures required, this easy to apply spray can fire up to 982°C. Several light coats with a short waiting period of around 15 minutes between coats is preferable to one heavy coat. Shake the can well before use and hold the can upright while using to assure proper distribution of product. You will need to apply one light coat each time you fire.

The process



1 Fill in the fish bodies with various fine frits

Use a pipette to place some F2 Teal Green Trans onto the top of the fishes body. Underneath the Teal, place some F2 Turns Pink Trans. Fill the empty parts of the fish with F2 Pale Amber Trans. Sprinkle some F2 Black frit here and there on the fish bodies.

2 Place clear glass onto the mould

Cut a 5.75" x 3.5" rectangle out of 3m clear fuse-able sheet glass and place it on the mould in your kiln. Fire using the schedule found in the table below.

Fish soap dish mould firing schedule - full fuse

Segment	Rate Celsius/hr	Temp	Hold time (hr:min)
1.	152°C/hr	to 621°C	0:20
2.	27°C/hr	to 704°C	0:20
3.	250°C/hr	to 768°C**	0:10
4.	AFAP* OR 9999°C/hr	to 510°C	1:30

*AFAP = as fast as possible, some controllers will not allow a rate of 9999°C /hr

** Will vary depending on desired result and kiln

Note:

This data is a guide only, firing programs may need to be adjusted according to size and thickness of glass and the kiln's performance. Ensure that data is entered into the controller accurately, otherwise glass may not fuse correctly or paint will not fire onto the glass as desired. Creative Glass Guild sells all glass, tools and materials on the basis that customers have the knowledge and ability to use them safely and in accordance with all relevant regulations and legislation.